STORAGE EXTRACTION DOSING TRANSFER INTRODUCTION

# DOSEAHORSE MAKE DIFFICULT ALTERNATIVE FUELS EXTRACTION & DOSING EASY!







### > DOSEAHORSE

EXTRACTION

# MATERIAL FLEXIBILITY, HIGH **RELIABILITY & ACCURATE DOSING!**



Continuous feeding via hopper

Metallic apron with

rubber belt sealing



Load cells



- 4 load cells located below the machine:
- for measuring the product quantity in the hopper
- for doing an auto calibration of the dosing system

Automatic adjustable calibrator



Spike roller for smooth material dispatching



Weighing system with belt scale



**Reclaimer system** for spillage

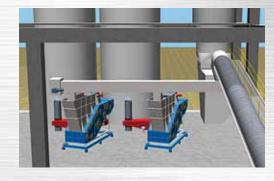


## > APPLICATIONS

#### **IMPLANTATION IN PRE-HEATER TOWER (PHT)**



Being close to the feeding point for a better dosing reactivity



Flow separation in PHT with 2 independent dosing units

## > ADVANTAGES

#### **EXTRACTION WITH SIMULTANEOUS** LOADING

- Doseahorse extractor comes with a hopper (up to 9 m<sup>3</sup> buffer) insuring constant output and maintained dosing accuracy, even with irregular input.
- The extractor rests on 4-load cells monitoring the weight of material inside hopper.

#### **ACCURATE DOSING**

- Alternative fuel accurate dosing is managed with a belt scale measuring the quantity of material on it.
- Metallic apron speed variation linked in closed loop with belt scale ensures constant flowrate.

#### **SELF CALIBRATION**

- Weight are delivered along with the machine for dosing belt calibration and commissioning.
- While in operation, a self-calibration can be done by comparing the loss of weight from hopper (load cells below extractor) and the measured output of the dosing belt.

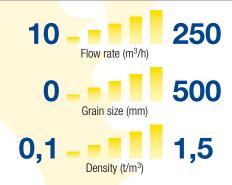
#### **PREASSEMBLED MACHINES**

- Doseahorses are fully mounted and tested in our workshop.
- Erection and commissioning time is reduced thanks to Ready-to-install concept.

## > PERFORMANCE

#### HIGH FLOW RATE AND FLEXIBILITY **FOR YOUR ALTERNATIVE FUEL**

- Flow rate: from 10 to 250 m<sup>3</sup>/h
- Grain size of alternative fuel: from 1 to 500 mm
- Density of alternative fuel: from 0,1 to 1,5 t/m<sup>3</sup>



## **TRANSPORT**

Doseahorses are delivered to site in preassembled conditions in one container only, along with it's aggregates.



## > ALTERNATIVE **SOLID FUELS** WASTE **TO ENERGY**



Shredded tires 30 - 200 mm  $d = 0.45 \text{ t/m}^3$ 



20 - 300 mm  $d = 0.1 - 0.3 \text{ t/m}^3$ 



**Municipal waste** 50 - 400 mm  $d = 0.3 - 0.6 \text{ t/m}^3$ 



Coconuts shells 50 - 250 mm  $d = 0.25 \text{ t/m}^3$ 



Rice husk 1 - 10 mm  $d = 0.15 \text{ t/m}^3$ 



Wood pieces 1 - 500 mm  $d = 0.2 - 0.4 \text{ t/m}^3$ 



**Cashew nut shells** 20 - 40 mm  $d = 0.2 \text{ t/m}^3$ 



Car lamps 50 - 500 mm  $d = 0.15 - 0.2 \text{ t/m}^3$ 

#### IMPLANTATION ON THE GROUND



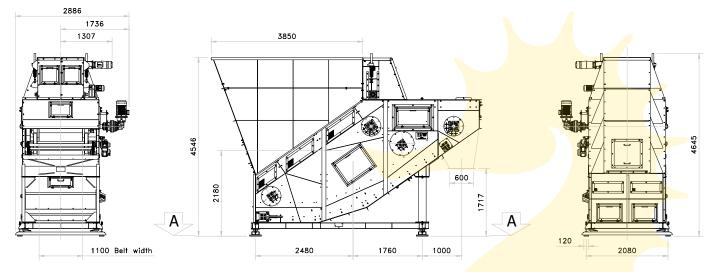
Flow seperation for multiple transfering lines with a continuous feeding & dosing

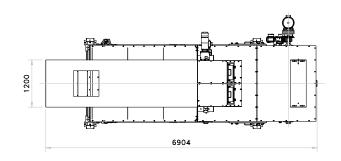


Loading with pay loader manually possible

## **TECHNICAL INFORMATIONS**

EXTRACTION







Reactions	Permanent loads (kN)	Additional product load (kN) with a full hopper (9 m³ - product density: 1)
R1	27	18
R2	28	18
R3	18,5	27
R4	18,5	27

#### Your worldwide experience partner offers you:

- > High quality equipment for safe burning
- > Complete solutions for alternative fuels systems
- > Security and liability in all the process



ATS Group - Walter Materials handling 56 rue du Pâturage 68200 Mulhouse - France Phone +33 389 32 47 00 wm@ats-group.com www.ats-group.com



